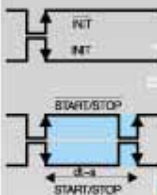
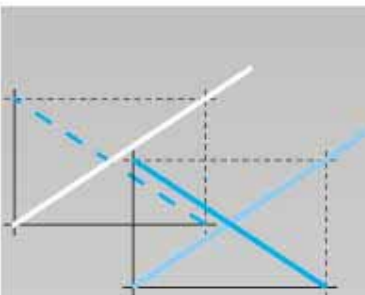


B.2	General data
B.4	Analog interface
B.6	Digital pulse interface
B.8	SSD interface
B.10	CANopen interface
B.12	Magnets and floats
B.14	Installation notes
B.16	Connectors

BTL B



General data
Analog interface
Digital pulse interface
SSD interface
CANopen interface
Magnets and floats
Installation notes
Connectors



MICROPULSE



**Pressure rated to 600 bar,
high repeatability,
non-contact, rugged**

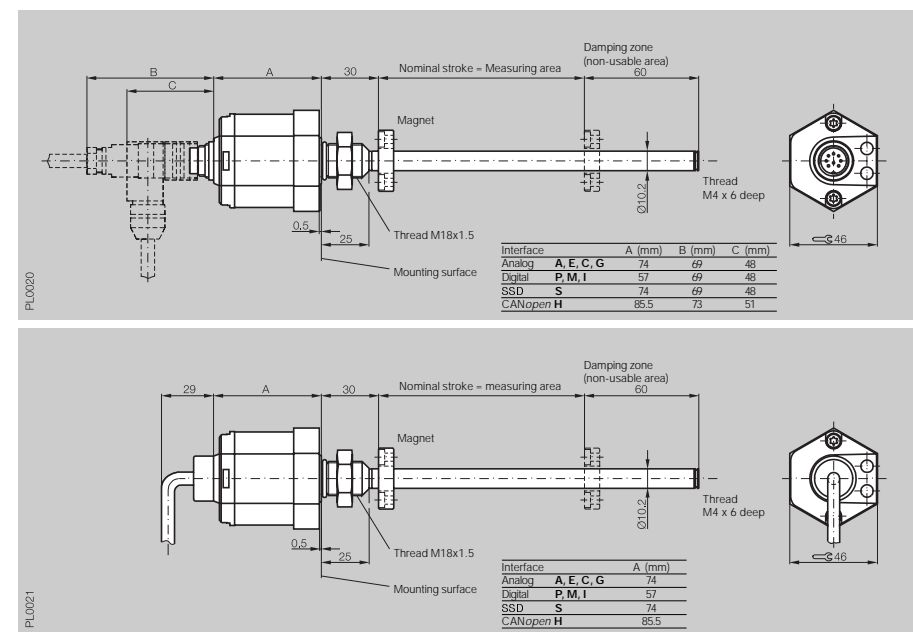
The BTL Micropulse transducer is the rugged position feedback system for use under extreme ambient conditions measuring between 25 and 3850 mm.

The actual waveguide is protected inside a high-pressure resistant stainless steel tube. The system is ideal for use in hydraulic cylinders for position feedback or as a level monitor with aggressive media in the food and chemical industries.



Series

BTL5 Rod-style



Ordering code

BTL5-...-M-...-B-...

Shock load	100 g/6 ms per IEC 68-2-27 and 100 g/2 ms per IEC 68-2-29
Vibration	12 g, 10...2000 Hz per IEC 68-2-6
Polarity reversal protected	yes
Overvoltage protection	Transzorb protection diodes
Dielectric strength	500 V (GND to housing)
Enclosure rating per IEC 529	IP 67 (when BKS-S32/33 is installed)
Housing material	anodized aluminum/1.4571 stainless tube, 1.3952 stainless investment case flange
Mounting	thread M18 x 1.5, 3/4"-16UNF on request
Pressure rating	600 bar installed in hydraulic cylinder
Connection type	connector or integral cable
Recommended connectors see page B.16	BKS-S 32M/BKS-S 32M-C/BKS-S 33M/(CANopen: BKS-S 92M-00/S 93M-00)

Emissions tests:

RF emission

EN 55 011 Group 1, Class A

Noise immunity tests:

Static electricity (ESD)

Electromagnetic fields (RFI)

Fast transients (BURST)

Line-carried noise,

induced by high-frequency fields

IEC 1000-4-2 Severity Level 3

IEC 1000-4-3 Severity Level 3

IEC 1000-4-4 Severity Level 4

IEC 1000-4-6 Severity Level 3

Standard nominal strokes [mm]

0025, 0050, 0075, 0100, 0125, 0150, 0175, 0200, 0225, 0250, 0275, 0300, 0325, 0350, 0375, 0400, 0425, 0450, 0475, 0500, 0550, 0600, 0650, 0700, 0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000, 2250, 2500, 2750, 3000, 3250, 3500, 3750, 3850 or in 5 mm increments on request



- Transducer (see starting B.4 for interface options)
- Jam nut M18x1.5
- User's manual

Please order separately:

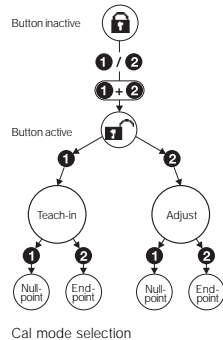
Magnets page B.12

Floats page B.13

Connectors page B.16

100 % Null- and endpoint
calibration

Null and endpoint of the analog signal can be button-set to the desired position. Depending on the application, teach-in or adjust mode is used, selectable by pressing a button combination.



Teach-in

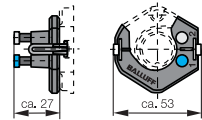
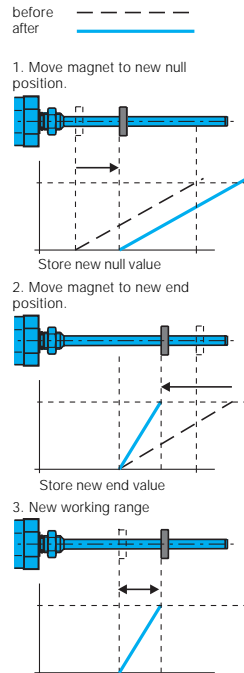
You wish to replace the factory set null and endpoint with new values. First move the magnet to the new null, then to the new end position and store their associated value by pressing the button.

Adjust

Here you can adjust to a new start and/or end value. This may be required when you cannot physically move the magnet to the standard null and/or endpoint.

Alternately move the magnet to the new start and end position, and adjust the displayed value by pressing the button until the desired output values are reached.

Calibration device 112774

Sequence for teach-in,
rising output signalMicropulse
BTL5-A/C/E/G...B features

- 100 % adjustment of analog signal
- 2 calibration modes: Teach-in and Adjust for null and endpoint
- Electronics head can be replaced if damaged
- Short housing

- Error signal: Output signals above or below the preset values can be interpreted and reported with an error signal. Example: no magnet in measuring range or start program mode.

Series	
Output signal	
Transducer interface	
Input interface	

Ordering code

Output voltage
Output current
Load current
max. ripple
Load resistance
System resolution

Hysteresis
Repeatability
Internal sampling frequency
max. non-linearity

Temperature coefficient
Voltage output
Current output

Traverse velocity of magnet
Operating voltage
Current draw
Polarity reversal protected
Overvoltage protection
Dielectric constant
Operating temperature
Storage temperature

Pin assignments	Pin	Color
Output signals	1	YE
	2	GY
	3	PK
	5	GN
Supply voltage	6	BU
	7	BN
	8	WH

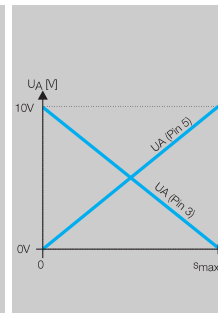
Connect shield to housing.

- Included:
- Transducer
 - Jam nut
 - Calibration device 112774
 - User's manual

Please order separately:
Magnets page B.12
Connectors page B.16

100 % stroke adjustment

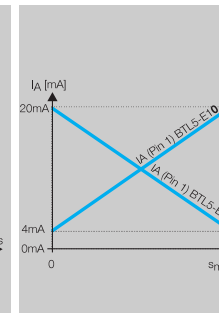
BTL5 Rod
analog
A
analog



BTL5-A11-M -B-

0...10 V and 10...0 V
max. 5 mA
≤ 5 mV
≤ 0.33 mV

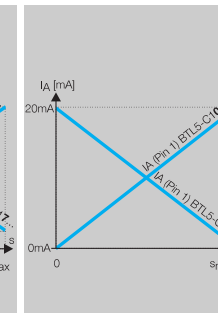
BTL5 Rod
analog
E
analog



BTL5-E1-M -B-

4...20 mA or 20...4 mA
≤ 500 Ohm
≤ 0.66 µA

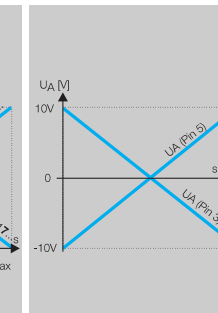
BTL5 Rod
analog
C
analog



BTL5-C1-M -B-

0...20 mA or 20...0 mA
≤ 500 Ohm
≤ 0.66 µA

BTL5 Rod
analog
G
analog



BTL5-G11-M -B-

-10...10 V and 10...-10 V
max. 5 mA
≤ 5 mV
≤ 0.33 mV

≤ 5 µm
≤ 10 µm (hysteresis + resolution)
f _{STANDARD} = 2 kHz
±100 µm to 500 mm nominal stroke
±0.02 % 500...3850 mm nominal stroke
[150 µV/°C + (5 ppm/°C × P × U/L)] × ΔT
[0.6 µA/°C + (10 ppm/°C × P × I/L)] × ΔT
any
24 V DC ±20 %
≤ 150 mA
yes
Transzorb protection diodes
500 V (ground to housing)
-40...+85 °C
-40...+100 °C

Pin assignments	Pin	Color	BTL5-A11...	BTL5-E10...	BTL5-E17...	BTL5-C10...	BTL5-C17...	BTL5-G11...
Output signals	1	YE		4...20 mA	20...4 mA	0...20 mA	20...0 mA	
	2	GY	0 V output	0 V output		0 V output		0 V output
	3	PK	10...0 V					10...-10 V
	5	GN	0...10 V					-10...10 V
Supply voltage	6	BU	GND	GND	GND	GND	GND	GND
	7	BN	+24 V DC	+24 V DC		+24 V DC		+24 V DC
	8	WH	(GND)	(GND)		(GND)		(GND)

- Please enter code for output signal, nominal stroke and connection type in ordering code!

- Preferred models
Interface A11 and E10
BTL5-A11-M...-B-S 32,
BTL5-E10-M...-B-S 32
marked in blue are available from stock.

Ordering example:

BTL5-E1-M -B-

Output signal

- 1 increasing and decreasing (for A and G)
0 increasing
7 decreasing (for C and E)

Standard nominal strokes [mm]

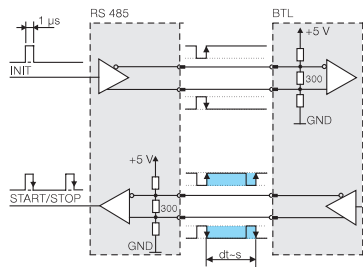
0025, 0050, 0075, 0100, 0125, 0150, 0175, 0200, 0225, 0250, 0275, 0300, 0325, 0350, 0375, 0400, 0425, 0450, 0475, 0500, 0550, 0600, 0650, 0700, 0750, 0800, 0850, 0900, 0950, 1000, 1100, 1200, 1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000, 2250, 2500, 2750, 3000, 3250, 3500, 3750, 3850 or in 5 mm increments on request.

Connection type

- S 32 Connector
KA02 PU cable 2 m
KA05 PU cable 5 m
KA10 PU cable 10 m
KA15 PU cable 15 m

P-Interface

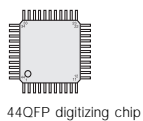
Compatible with BTA processors and various OEM controls, e. g., Siemens, Schleicher, B & R, Mitsubishi, Schiele, Parker, Esitron, Philips, Fanuc and others.
Reliable signal transmission, even over cable lengths up to 500 m between BTA and BTL, is assured by the especially noise-immune RS485 differential drivers and receivers. Noise signals are effectively suppressed.



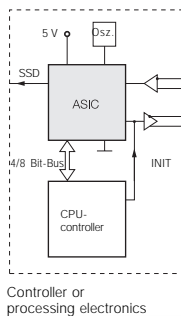
Block diagram for P-Interface

Highly precise digitizing of the P-interface signal

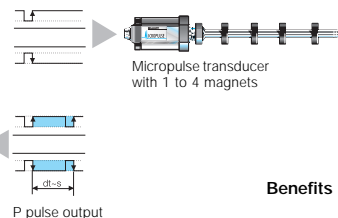
Companies developing their own control and processing electronics can create a highly accurate P-interface cost effectively and with a minimum of effort using the Balluff digitizing chip. The digitizing chip was developed as a high-resolution, configurable ASIC for the Micropulse P-interface.



44QFP digitizing chip



Controller or processing electronics

**Benefits**

- High resolution: the 2 µm actual resolution of the BTL transducer is fully supported by the 5 µm resolution of the chip (at low clock frequency 2 or 20 MHz)
- Position data from 4 magnets can be processed simultaneously
- 4/8-bit processor interface

cost-effective

Series	
Transducer interface	
User interface	

Temperature range **-40...+85 °C**

		BTL5 Rod	BTL5 Rod	BTL5 Rod
		pulse P	pulse M	pulse I
		pulse P	pulse M	pulse I
Ordering code		BTL5-P1-M___-B-___	BTL5-M1-M___-B-___	BTL5-I1-M___-B-___
System resolution			processing-dependent	
Repeatability			≤ 6 µm (hysteresis + resolution)	
Resolution			≤ 2 µm	
Hysteresis			≤ 4 µm	
Internal sampling rate			f _{STANDARD} = 1 kHz = ≤ 1400 mm	
max. non-linearity			±100 µm to 500 mm nominal stroke	
			±0.02 % 500...3850 mm nominal stroke	
			(6 µm + 5 ppm × L)/°C	
Temperature coefficient of the overall system			any	
Traverse velocity of magnet			24 V DC ±20 %	
Operating voltage			≤ 100 mA	
Current draw			-40...+85 °C	
Operating temperature			-40...+100 °C	
Storage temperature				
Pin assignments		Pin	Color	
Input/output signals		Input	1	YE
		Output	2	GY
		Input	3	PK
		Output	5	GN
Supply voltage		6	BU	
		7	BN	
		8	WH	
Shield connected to housing.				
		BTL5-P1-M...	BTL5-M1-M...	BTL5-I1-M...
		INIT	INIT	INIT
		START/STOP	START/STOP	START/STOP
		INIT	INIT	INIT
		START/STOP	START/STOP	START/STOP
		GND	GND	GND
		+24 V DC	+24 V DC	+24 V DC
		(GND)	(GND)	(GND)

- ▶ Please enter code for nominal stroke and connection type in ordering code!

- ▶ **Preferred P-interface models**
BTL5-P1-M___-B-S 32 marked in blue are available from stock.

- ▶ Included:
 - Transducer
 - Jam nut
 - User's manual

Please order separately:
Magnets page B.12
Connectors page B.16

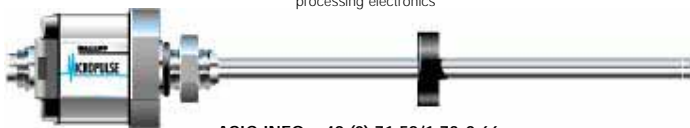
Ordering example:

BTL5-P1-M___-B-___**Standard nominal strokes [mm]**

0025, **0050**, 0075, **0100**, 0125, **0150**, **0175**, 0200, 0225, **0250**, 0275, **0300**, 0325, **0350**, 0375, **0400**, 0425, 0450, 0475, **0500**, 0550, 0600, 0650, 0700, **0750**, 0800, 0850, 0900, 0950, **1000**, 1100, 1200, 1300, 1400, 1500, 1600, 1700, 1800, 1900, 2000, 2250, 2500, 2750, 3000, 3250, 3500, 3750, 3850 or in 5 mm increments on request.

Connection type

S 32 Connectors
KA02 PU cable 2 m
KA05 PU cable 5 m
KA10 PU cable 10 m
KA15 PU cable 15 m



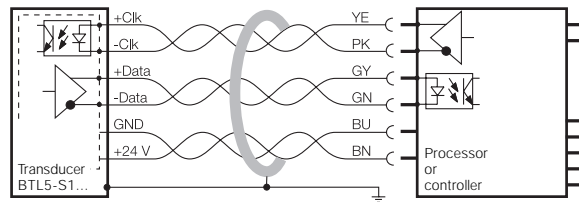
ASIC INFO: +49 (0) 71 58/1 73-2 66



SSD Interface

Synchronous serial data transmission for controls made by Siemens, Schleicher, B & R, Mitsubishi, Schiele, Parker, Esitron, Philips, Fanuc etc. as well as for Balluff BDD-AM10-1-SSD display/controller with two relay outputs.

Reliable signal transmission, even over cable lengths of up to 400 m between control and BTL transducer is assured by especially noise-immune RS485/422 differential line drivers and receivers. Any noise signals are effectively suppressed.



BTL5-S1... with processor/controller, wiring example

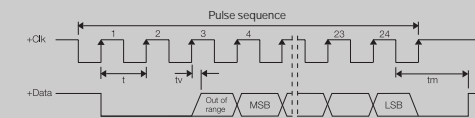
Clock frequency
depends on cable length

Cable length	Clock frequ.
< 25 m	< 1000 kHz
< 50 m	< 500 kHz
< 100 m	< 400 kHz
< 200 m	< 200 kHz
< 400 m	< 100 kHz

Super-fast 2 kHz Sampling rate



Series	BTL5 Rod
Output signal	synchronous-serial
Transducer interface	S
User interface	synchronous-serial



Ordering code			BTL5-S1__-M__-B-S 32		
Repeatability			≤ 2 Digit (hysteresis + system resolution)		
System resolution depending on version (LSB)			5, 10, 20 or 40 µm		
Hysteresis			≤ 1 Digit		
Internal sampling rate			f _{STANDARD} = 2 kHz		
max. non-linearity			±30 µm for 5 and 10 µm resolution or ≤ ±2 LSB		
Temperature coefficient of the overall system			(6 µm + 5 ppm × L) / °C		
Shock loading			100 g/6 ms per IEC 68-2-27 and 100 g/2 ms per IEC 68-2-29		
Vibration			12 g, 10...2000 Hz per IEC 68-2-6		
Traverse velocity of magnet			any		
Operating voltage			24 V DC ±20 %		
Current draw			≤ 80 mA		
Operating temperature			-20...+85 °C		
Storage temperature			-20...+100 °C		
Pin assignments					
Control and data signals	Pin	Color			
	1	YE	+Clk		
	2	GY	+Data		
	3	PK	-Clk		
Supply voltage (external)	5	GN	-Data		
	6	BU	GND		
	7	BN	+24 V DC		
	8	WH	must remain unconnected		

► Please enter code for coding, system resolution, nominal stroke and connection type when ordering!

Ordering example:

BTL5-S1__-M__-B-__

Coding	System resolution	Standard nominal strokes [mm]	Connection type
0 Binary increasing (24 bits)	2 5 µm	0025, 0050, 0075, 0100,	S 32 Connector
1 Gray increasing (24 bits)	3 10 µm	0125, 0150, 0175, 0200,	KA02 PU cable 2 m
6 Binary increasing (25 bits)	4 20 µm	0225, 0250, 0275, 0300,	KA05 PU cable 5 m
7 Gray increasing (25 bits)	5 40 µm	0325, 0350, 0375, 0400,	KA10 PU cable 10 m
		0425, 0450, 0475, 0500,	KA15 PU cable 15 m
		0550, 0600, 0650, 0700,	
		0750, 0800, 0850, 0900,	
		0950, 1000, 1100, 1200,	
		1300, 1400, 1500, 1600,	
		1700, 1800, 1900, 2000,	
		2250, 2500, 2750, 3000,	
		3250, 3500, 3750, 3850	

► Included:
- Transducer
- Jam nut
- User's manual

Please order separately:

Magnets page **B.12**
Floats page **B.13**
Connectors page **B.16**

or in 5 mm increments on request.



CANopen Draft Standard 406 (Encoder Profile)

CANopen Interface

The CANopen interface of the Micropulse transducer is compatible with CANopen per CiA Standard DS-301 Rev. 3.0, CAL and Layer 2 CAN networks. There are 2 versions depending on the data arrangement in the object directory: Object directory per Draft Standard 406 (Encoder Profile DS406) and manufacturer-specific to Balluff standard (Balluff Profile).

Process Data Object (PDO)

Micropulse transducers send their position information optionally in one or two PDOs with 8 bytes of data each. The contents of the PDOs is free configurable.

You can send:

- the current position of the magnet with resolution selectable for 5, 10, 20, 50 and 100 μm
- the current velocity of the magnet with resolution selectable for 0.1, 0.5 and 1 mm/s
- the current status of four free programmable setpoints (cams)
- the position and the velocity format integer 32/16 with selectable resolution

Synchronisation Object (SYNC)

Serves as a net-wide trigger for synchronizing all network participants. When the SYNC object is received, all Micropulse transducers active on the bus store their current position and velocity information and then send it sequentially to the control. This assures time-synchronous capture of the measured values.

Cam-dependent transmission rate

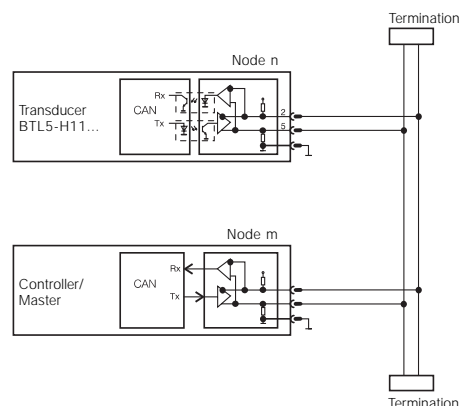
Active cams can be used to program high, cyclical data transmission.

Emergency Object

Emergency Object means: transmitting data with the highest priority. This is used for example for error messages when cam states change.

Service Data Object (SDO)

Service Data Objects transmit the parameters for the transducer configuration. The transducer configuration may be carried out on the bus by the controller, or offline using a PC with a configuration tool which runs under Windows. The configuration is stored in the transducer in a non-volatile memory.



BTL Configuration Tool CANopen for BTL5-H10-... (Balluff Profile)

is a user-friendly software for parameterizing the BTL and for mapping the BTL data in the PDOs. It can also be used for test purposes



or for reading out the BTL parameters and LMT data. Runs under Windows 3.11 or higher.

Functionality:

- Menu-driven configuration of all manufacturer-specific module parameters and module-specific communications parameters. Checking entries for valid values.
- LMT data, consisting of: manufacturer's name (7 characters), product name (7 characters) and serial no. (14 characters).
- Node-ID and baud rate.
- Setting the working range and cam switchpoints. The parameters can also be configured in teach-in mode, whereby the resp. current position is read in by the configuration tool.

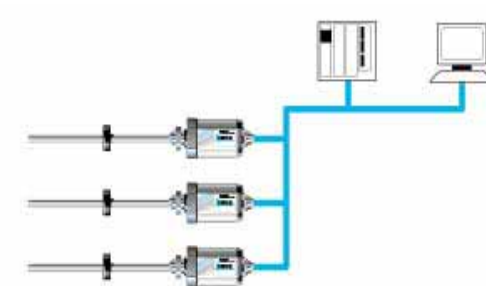
- Operating mode selection for sending and preparing BTL data: continuous, on-demand, event-triggered.
- Arrangement of the BTL data (position, velocity and status) in the data field of the PDO (object mapping).

The configuration entered is sent to the BTL module and there stored in the object directory. At the same time, the object directory is stored in the configuration tool. The configuration parameters, which are stored in a database, can for example be copied from one module to another (e. g., when replacing modules).

CAN-Bus-Interface on a PC:
1. CANdy*
Connects to the parallel interface
2. PCI-302*
Plug-in card with bus analyzer function

*Products of Steinbeis Transferzentrum Prozessautomatisierung Weingarten.

Series	BTL5 Rod-style
Output signal	CANopen
Transducer interface	H
User interface	CANopen



Ordering code

CANopen interface	potential-free
Repeatability	≤ 2 digit (hysteresis + system resolution)
System resolution	Position 5, 10, 20, 50 and 100 μm
configurable	Velocity 0.1 mm/s, 0.5 mm/s, 1 mm/s
Hysteresis	≤ 1 digit
Internal sampling rate	$f_{\text{STANDARD}} = 2 \text{ kHz}$
max. non-linearity	$\pm 30 \mu\text{m}$ at 5 μm resolution
Temperature coefficient of the overall system	$(6 \mu\text{m} + 5 \text{ ppm} \times L) / ^\circ\text{C}$
Traverse velocity of magnet	any
Operating voltage	24 V DC $\pm 20 \%$
Current draw	$\leq 100 \text{ mA}$
Operating temperature	$-20 \dots +85 \text{ } ^\circ\text{C}$
Storage temperature	$-20 \dots +100 \text{ } ^\circ\text{C}$

Cable length [m] per CiA DS 301
Baud rate [kBaud] per CiA DS 301

Pin assignments	Pin	Color
Control and	1	WH
data signals	2	BN
	3	BU
	4	GY
	5	GN

BTL5-H1__-M__-B-S 92

Cable length [m] per CiA DS 301	< 25	< 50	< 100	< 250	< 500	< 1000	< 1250	< 2500
Baud rate [kBaud] per CiA DS 301	1000	800	500	250	125	100	50	20/10

Using the CANopen interface and cable lengths up to 2500 m, the signal is sent at a length-dependent baud rate to the control. The high noise immunity of the connection is achieved using differential drivers and by the data monitoring scheme implemented in the data protocol.

► Please enter code for software configuration, baud rate and nominal length when ordering! Cable upon request.

Ordering example:
BTL5-H1__-M__-B-S 92

Software configuration	Baud rate	Standard nominal strokes [mm]
0 1 \times position and 1 \times velocity	0 1 MBaud	0025, 0050, 0075, 0100, 0125, 0150, 0175, 0200,
OV per Balluff Profile	1 800 kBaud	0225, 0250, 0275, 0300,
1 1 \times position and 1 \times velocity	2 500 kBaud	0325, 0350, 0375, 0400,
OD per DS 406	3 250 kBaud	0425, 0450, 0475, 0500,
2 2 \times position and 2 \times velocity	4 125 kBaud	0550, 0600, 0650, 0700,
OD per DS 406	5 100 kBaud	0750, 0800, 0850, 0900,
3 4 \times position	6 50 kBaud	0950, 1000, 1100, 1200,
OD per DS 406	7 20 kBaud	1300, 1400, 1500, 1600,
	8 10 kBaud	1700, 1800, 1900, 2000,
		2250, 2500, 2750, 3000,
		3250, 3500, 3750, 3850

Please order separately:
Magnets page B.12
Floats page B.13
Connectors BKS-S92/BKS-S93 page B.16

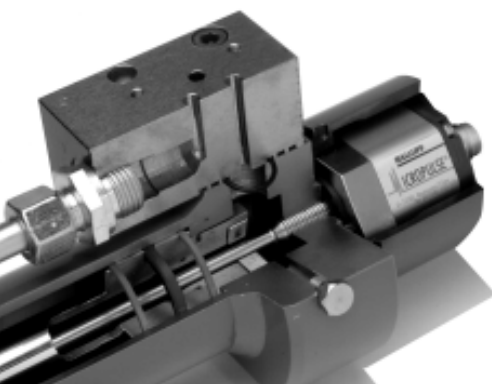
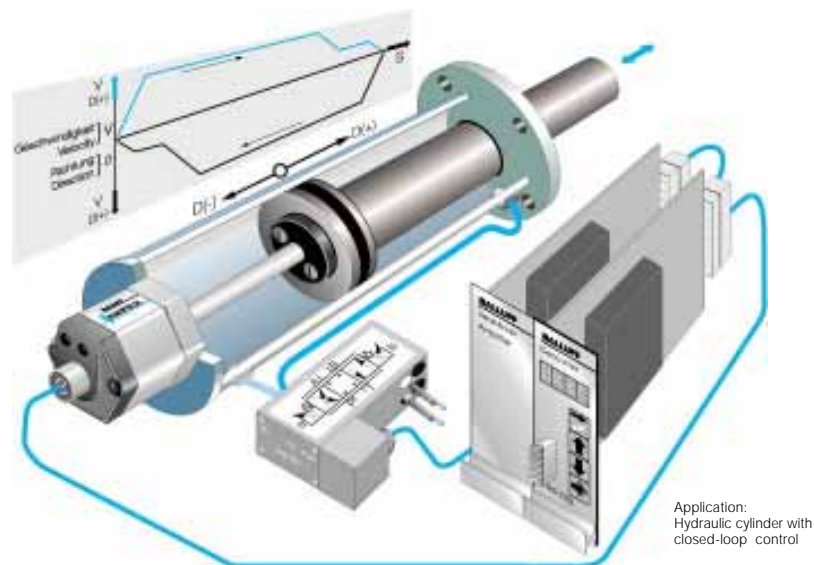
OD = Object Directory
DS406 = Encoder Profile

CE



Technical drawing of the PL0015 component. The drawing includes a front view (top) and a side view (bottom). The front view shows a circular component with a diameter of $\varnothing 32$ and a central hole with a diameter of $\varnothing 11.7$. The side view shows a rectangular component with a total height of 53 ± 1 and a base height of 35.





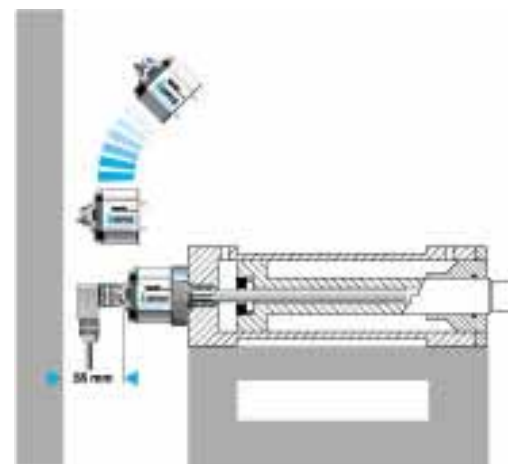
Installation in
hydraulic cylinders



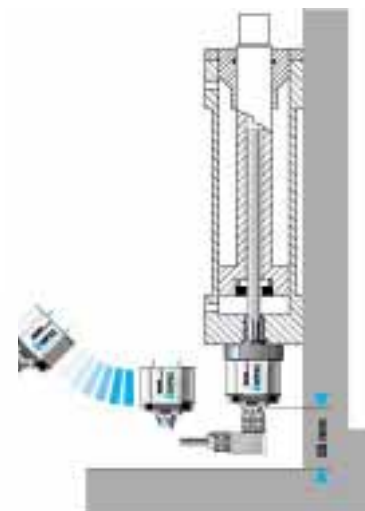
Hassle-free service

Cylinder-mounted transducers are often located in difficult to access spots. If a transducer is damaged or fails, replacing the complete transducer with head and waveguide is often a difficult and expensive proposition.

Should a problem occur in the electronics of the Micropulse transducer, the electronics head can be easily and quickly exchanged for a new one. The fluid circuit also remains intact, with no draining necessary.



Servicing a horizontal installation

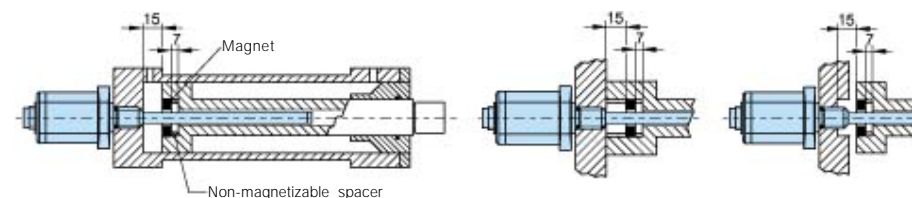
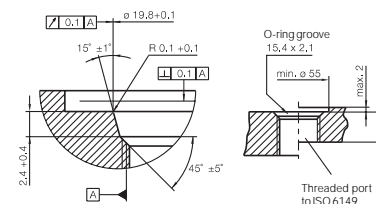


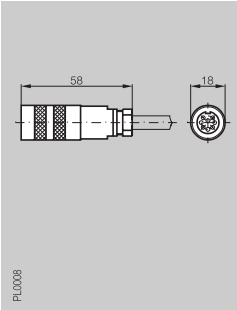
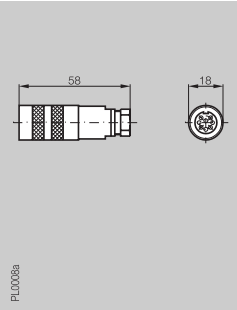
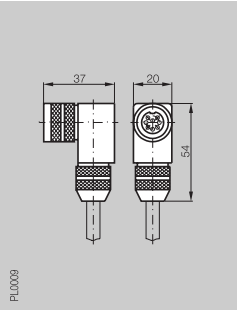
Servicing a vertical installation

Installation

The BTL Micropulse transducer is provided with an M18 x 1.5 mounting thread. We recommend mounting into non-magnetizable materials.

If magnetizable materials are used, the installation must be carried out as shown in the drawing below. Sealing is at the flange mounting surface, using the supplied O-ring 15.4 x 2.1 with the M18 x 1.5 thread.



Connectors for series	BKS-S 32M BTL5	BKS-S 32M-C BTL5	BKS-S 33M BTL5
Version	straight	straight	right-angle
			

Ordering code	BKS-S 32M-__	BKS-S 32M-C-00	BKS-S 33M-__
Crimp contacts		max. 0.5 mm ²	
Solder connection	max. 0.75 mm ²		max. 0.75 mm ²
Housing material	CuZn, nickel plated	CuZn, nickel plated	ZnAlCu1, nickel plated
Contact	CuSn	CuSn	CuSn
Contact surface	0.8 µm Au	0.8 µm Au	0.8 µm Au
Cable strain relief	PG 9	PG 9	PG 9
min. cable diameter	6...8 mm	6...8 mm	6...8 mm
Cable	Lif2Y-FC-11Y-0		Lif2Y-FC-11Y-0
No. of conductors × cross-section	7 × 0.25 mm ²		7 × 0.25 mm ²
Enclosure rating per IEC 529	IP 67 (when connected)	IP 65 (when connected)	IP 67 (when connected)



Please indicate cable length in ordering code!
Code 00 for unassembled (use shielded cable).
Code 05, 10, 15, 20, 25 30 m for finished assembled cable.

Connectors for Micropulse with CANopen Interface

Ordering code	BKS-S 92M-00		BKS-S 93M-00
Screw terminal	max. 0.75 mm ²		max. 0.75 mm ²
Housing material	CuZn, nickel plated		CuZn, nickel plated
Contact	CuSn		CuSn
Contact surface	0.8 µm Au		0.8 µm Au
Cable strain relief	PG 9		PG 9
min. cable diameter	6...8 mm		6...8 mm
Enclosure rating per IEC 529	IP 67 (when connected)		IP 67 (when connected)

BKS-S 92/BKS-S 93 compatible, shielded plastic connectors with molded cable available on request.



BKS-S 32M-__ /BKS-S 33M-__			BKS-S 92M-00/BKS-S 93M-00		
Pin assignments	Pin	Color	Pin assignments	Pin	Signal
	1	YE		1	CAN_GND
	2	GY		2	+24 V
	3	PK		3	GND (0 V)
	5	GN		4	CAN_HIGH
	6	BU		5	CAN_LOW
	7	BN			
View of female solder side	8	WH	View of female screw side		